Tetra Tack

Elastic hybrid adhesive with high initial setting. Instant bonding.

Tetra Tack enables invisible, long-lasting elastic bonding, even on elements subject to movement and stress.

- 1. Higher suction effect
- 2. Extreme bonding power
- 3. High final tightness
- 4. Adheres to all substrates, including damp ones
- 5. Overpaintable
- 6. Permanent elasticity





Rating 4

- × Regional Mineral ≥ 30%
- **∨** VOC Low Emission
- ✓ Solvent ≤ 5 g/kg
- √ Low Ecological Impact
- √ Health Care

Kerakoli Code: E1296 2023/09 EN

Areas of application

→ Use

Tetra Tack adheres immediately to various materials due to a high suction effect.

Ensures long-term elastic adhesion to any type of substrate, including damp ones, and even under dynamic loads.

In particular, we recommend the use of Tetra Tack for the following:

- bonding and laying of various components, including those subject to stress;
- bonding of decorative elements, plasterboard, panels, plywood strips, stairs coverings, kitchen tops;
- fast and flexible bonding.

Suitable for internal and external use, including in areas subject to freezing, in contact with the most common building materials such as:

- cement-based substrates (plaster/render, mortar, concrete):
- ceramic tiles, terracotta, bricks;

- excellent adhesion on metal substrates:
 steel raw, stainless, galvanised, pre-painted,
 plasticised aluminium, copper, brass;
- glass, mirrors;
- untreated wood, chipboard, laminate, MDF, cork;
- synthetic resins, PVC, polycarbonate;
- Also for use on damp substrates.

Do not use on loose and dusty surfaces, on bituminous structures and products exuding oils, solvents or plasticizers; on polyethylene, polypropylene, polytetrafluorethylene, neoprene surfaces. It is recommended that a test be carried out before application on sensitive metal surfaces such as copper, silver and relevant alloys, marble and natural stone.

Do not use to prepare expansion joints and structural joints subject to a high degree of movement. Do not use in swimming pools.

Instructions for use

- → Preparation of substrates
 All surfaces to be bonded must be free of standing water, dust, grease and loose debris.

 Remove all debonded or loose parts and carefully deoxidize all metals.
- → Preparation
 The product is ready-to-use.
- \rightarrow Application

Apply with the gun and supplied nozzle, making vertical strips spaced 10 to 20 cm apart. Position the special nozzle correctly, pointing the notched triangle to the outer edge with respect to the

direction of application; press down firmly so as to obtain a strip of product with an equilateral triangle section with 1 cm sides.

The application must be carried out uniformly, on the back of the material to be bonded, spreading rims as even and homogeneous as possible.

Spot application or nonhomogeneous spreading of the adhesive are not recommended.

→ Cleaning

Residual traces of adhesive can be cleaned with common solvents. Once hardened, the product can only be removed by mechanical means.

Special notes

- → Do not use in completely closed areas as the product will polymerise in atmospheric humidity.
- → A base coat is normally not necessary. Specific substrates (porous or made of plastic materials) may require the use of an adhesion promoter to ensure maximum adhesion. This product is recommended for all situations at risk from dust.
- → Tetra Tack can be painted over. In case of overpainting, the sealant must be fully polymerised. It is recommended to use elastomeric paints. Always carry out a preliminary compatibility test between sealant and paint.

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Certificates and marks





* Émission dans l'air intérieur Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions).

Abstract

Elastic bonding with immediate adhesion of decorative elements, panels, strips and building components and material in general will be carried out with a moisture-curing, thixotropic, silane-terminated, hybrid elastic adhesive such as Tetra Tack by Kerakoll Spa, GreenBuilding Rating 4.

| Technical Data compliant with Kerakoll Quality Standard | | |
|---|---|--|
| Appearance | white thixotropic paste | |
| Specific weight | $\approx 1.5 \text{ g/cm}^3$ | |
| Chemical nature | moisture-curing silane-terminated hybrid polymer | |
| Shelf life | \approx 12 months from production in the original sealed packaging | |
| Warning | Protect from frost, avoid direct exposure to sunlight and sources of heat | |
| Pack | 290 ml cartridge | |
| Temperature range for application | from +5 °C to +40 °C | |
| Skinning time | 20 min | |
| Reticulation time | ≈ 2 mm / 24 h | |
| Coverage * | 6.5 m with 1 cartridge (290 ml) | |

Values taken at +23 °C, 50% R.H. and no ventilation. * if the cartridge is applied with the special nozzle

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| Performance | | | | |
|--|-----------------------|-----------------------------|--|--|
| VOC Indoor Air Quality (IAQ) - Volatile organic compound emissions | | | | |
| Conformity | EC 1 plus GEV-Emicode | Cert. GEV 17094/11.01.02 | | |
| HIGH-TECH | | | | |
| Shore A Hardness | 50 | | | |
| Elastic modulus | 1,4 MPa | DIN 53504 | | |
| Elongation at break | 680% | DIN 53504 | | |
| Tensile strength | 2,4 MPa | DIN 53504 | | |
| Shear strength | 2,4 N/mm ² | EN 14293 – DIN 281 | | |
| Resistance to atmospheric agents | Excellent | | | |
| Working temperature | from -20 °C to +90 °C | | | |

 $Values\ taken\ at\ +23\ ^{\circ}C,\ 50\%\ R.H.\ and\ no\ ventilation.\ Data\ may\ vary\ depending\ on\ specific\ conditions\ at\ the\ building\ site.$

Warning

- → Product for professional use
- → abide by any standards and national regulations
- \rightarrow use at temperatures between +5 °C and +40 °C
- → store in a cold and dry environment
- \rightarrow if necessary, ask for the safety data sheet

→ for any other issues, contact the Kerakoll Worldwide Global Service +39 0536 811 516 - globalservice@ kerakoll.com



Kerakoll Quality System ISO 45001 CERTIFIED The Rating classifications refer to the GreenBuilding Rating Manual 2013. This information was last updated in July 2023 (ref. GBR Data Report – 07.23); please note that additions and/or amendments may be made over time by KERAKOLL SpA; for the latest version, see www.kerakoll.com. KERAKOLL SpA shall therefore be liable for the validity, accuracy and updating of information provided only when taken directly from its institutional website. The technical data sheet given here is based on our technical and practical knowledge. As it is not possible for us to directly check the conditions in your building yards and the execution of the work, this information represents general indications that do not bind Kerakoll in any way. Therefore, it is advisable to perform a preliminary test to verify the suitability of the product for your purposes.