

# L34 Evolution Rapid ex L34 Rapid



**Organic, rapid setting and hardening, mineral adhesive for the high-performance laying of hardwood floors, ideal for use in GreenBuilding. Two-component, solvent-free, safeguards the health of operators.**

L34 Evolution Rapid produces rapid hardening times and is quickly ready for normal use, even at low temperatures, guaranteeing superior levels of safety when laying hardwood floors of any size or wood type on any type of substrate, and maintaining prolonged workability similar to that of normal setting adhesives.



## GREENBUILDING RATING®

### L34 Evolution Rapid

- Category: Organic Mineral products
- Laying hardwood floors and resilient materials



RATING SYSTEM ACCREDITED BY CERTIFICATION BODY SGS

## PRODUCT STRENGTHS

- Rapid development of performance levels, even at low temperatures
- Long workability time
- Ideal for laying all types of hardwood floors on all types of substrates
- Anti-shock system technology to guarantee the strength and adhesion in actual working conditions
- Perfect balance between adhesive force and elasticity
- Suitable for heated substrates



## ECO NOTES

- Formulated with locally-sourced minerals meaning lower greenhouse gas emission during transportation
- Improved on-site safety guaranteed

## AREAS OF USE

### Use

Easy installation of laying for traditional and prefinished wood floors made of any format or type of wood, and onto any type of substrate.

### Floors:

- wood mosaic, industrial hardwood floors and according to EN 13488 and EN 14761
- solid wood elements without strips, thin strip, strip flooring and according to EN 13227
- solid wood tongue-and-groove boards and according to EN 13226 and EN 13228
- pre-finished, pre-polished, tongue-and-groove plywood strips and according to EN 13489
- bamboo floors
- wood flooring according to EN 14342

### Substrates:

- cement-based screeds
- anhydrite screeds
- screeds produced with Keracem® Eco or Keracem® Eco Pronto
- wood panels
- existing marble, ceramic, homogeneous tile or similar floors
- cast asphalt screeds

Interior floors in residential and commercial buildings. Suitable for heated substrates.

### Do not use

For all external laying or for external use or on substrates subject to rising damp; on heated subfloors not properly prepared; on anhydrite screeds not properly prepared and on a general basis on non-absorbent subfloors not properly prepared.

## INSTRUCTIONS FOR USE

### Preparation of substrates

Substrates must be compact, solid, planar, not too rough. They must also be dimensionally stable, non-deformable, dry, clean and free of any rising moisture, cracks, dust and detaching substances. Cement-based screed or substrates consisting of marble, granite, ceramic or similar must have residual moisture at a maximum of 2% or 1.7%, in case of under floor heating. Anhydrite screeds must have residual moisture of a maximum of 0.5% or 0.2% in case of under floor heating. Cement-based screeds with high residual moisture (max 5%) or with dusty surface, flaky or weak parts must be treated with EP21.

Substrates consisting of existing marble, granite, ceramic or similar floors must be thoroughly cleaned and treated with Keragrip Eco Pulep; in case of high residual moisture (MC max 5% CM – RH max 90%) they must be treated with 3CW. Anhydrite screeds must be sanded clean using mechanical dust extraction equipment and treated with EP21. Absorbent substrates with heating systems must be consolidated with EP21. On a general basis anhydrite and heated subfloors can't be waterproofed and/or corrected with self levelling cement or gypsum-based products.

Uneven or excessively rough substrates must be adjusted and/or levelled with suitable products such as Keralevel® Eco Ultra, Keratech® Eco R30, Keratech® Eco Flex or with synthetic mortars produced with EP21 mixed with Quarzo 5.12. Read carefully the relevant technical data sheets before using the above listed products.

### Preparation

L34 Evolution Rapid is prepared by mixing together parts A and B from the bottom upwards, using a low-rev ( $\approx 400$ /min.) helicoidal agitator, respecting the preset ratio of 9.4 : 0.6 of the packaging. Pour part B into the bucket containing part A, being careful to mix the two parts uniformly until a smooth, even coloured mixture is obtained.

### Application

Apply L34 Evolution Rapid evenly over the substrate using a suitable toothed spreader, (TKB B3 or nr. 2 for wood mosaic, TKB B6 or nr. 4 for industrial hardwood floors and plywood parquet  $L \leq 60$  cm, TKB B15 or nr. 4 for solid, hardwood floors and plywood parquet  $L \geq 60$  cm). Lay the hardwood floor strips on the fresh adhesive, pressing down firmly enough to ensure full contact with the adhesive, making sure that it does not rise up along the sides of the strips. Leave  $\approx 7 - 10$  mm for expansion between the wood floor and the walls (or other vertical elements).

### Cleaning

Remove residual traces of L34 Evolution Rapid from the surface while still fresh using alcohol. The product can be removed from tools with Diluente 01 or alcohol. Once cured, the adhesive can only be removed by mechanical means.

## SPECIAL NOTES

Allow the floor to reach room temperature in the place where it is to be laid.

The prefinished hardwood floor strips to be laid must have a humidity content of 5 – 9% for plywood parquet, and of 7 – 11% for solid hardwood floors.

Before laying, measure the moisture content of the substrate using a calcium carbide hygrometer.

Before laying, measure the ambient temperature and that of the substrate, which must be higher than the minimum use temperature indicated in the technical data.

In addition to the above recommendations, follow the hardwood floors manufacturer's specific instructions.

## TECHNICAL DATA COMPLIANT WITH KERAKOLL QUALITY STANDARD

Appearance	paste colour oak	
Pack	monopack 9,4+0,6 kg	
Shelf life	$\approx 12$ months in the original packaging	
Warning	protect from frost, avoid direct exposure to sunlight and sources of heat	
Temperature range for application	from $+10$ °C to $+35$ °C	
Viscosity of the mixture	$\approx 38,000$ mPa · s, rotor 7 RPM 50	Brookfield method
Pot life	$\approx 50$ min.	
Open time	$\approx 70$ min.	
Foot traffic	$\approx 3$ hrs	
Hardening time	$\approx 5$ hrs	
Interval before normal use of engineered floors	$\approx 12$ hrs	
Waiting time before sanding	$\approx 1$ day, anyway after full stabilisation of the hardwood floor	
Coverage	$\approx 800-1500$ g/m <sup>2</sup> (spreader no. 2 - 4)	

Values taken at  $+23$  °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site, i.e. temperature, ventilation and absorbency level of the substrate.

## WARNING

### - Product for professional use

- abide by any standards and national regulations
- use the recommended notched trowel
- the temperature, ambient humidity, ventilation and absorption of the substrate and covering materials may vary the adhesive workability and setting times
- keep the room(s) well ventilated and use Proman, a protective hand cream
- if necessary, ask for the safety data sheet
- for any other issues, contact the Kerakoll Worldwide Global Service 01772 456 831 - [info@kerakoll.co.uk](mailto:info@kerakoll.co.uk)

The Rating classifications refer to the GreenBuilding Rating® Manual 2012. This information was last updated in January 2020(ref. GBR Data Report - 01.20); please note that additions and/or amendments may be made over time by KERAKOLL SpA; for the latest version, see [www.kerakoll.com](http://www.kerakoll.com). KERAKOLL SpA shall therefore be liable for the validity, accuracy and updating of information provided only when taken directly from its institutional website. The technical data sheet given here is based on our technical and practical knowledge. As it is not possible for us to directly check the conditions in your building yards and the execution of the work, this information represents general indications that do not bind Kerakoll in any way. Therefore, it is advisable to perform a preliminary test to verify the suitability of the product for your purposes.