

# Keralevel® Eco Ultra

**Certified, extra-rapid hardening, eco-friendly, mineral levelling product for the high-performance, high-thickness correction of irregular substrates, ideal for use in GreenBuilding. Low CO<sub>2</sub> emissions and very low volatile organic compound emissions. Recyclable as an inert material at the end of its life.**

Keralevel® Eco Ultra is a rapid-hardening levelling product with a highly smooth finish, ideal for the subsequent laying of LVT, PVC, rubber and linoleum.



## GREENBUILDING RATING®

### Keralevel® Eco Ultra

- Category: Inorganic mineral products
- Preparation of the substrates



CO<sub>2</sub>/kg emission  
243 g



Very low VOC emissions



Can be recycled as inert material

RATING SYSTEM ACCREDITED BY CERTIFICATION BODY SGS

## PRODUCT STRENGTHS

- Thickness up to 20 mm
- Approved for marine use
- Suitable for laying ceramic and porcelain tiles, natural stone, hardwood floors and resilient materials using adhesives



## AREAS OF USE

### Use

Levelling correction of irregular and uneven substrates, with rapid setting and drying and compensated shrinkage. Thickness up to 20 mm.

### Compatible adhesives:

- gel adhesives, mineral adhesives with SAS technology, single and two-component organic adhesives
- reactive-epoxy and polyurethane, single and two-component cement-based adhesives, dispersed in water or solvent solutions

### Covering materials:

- hardwood floors, PVC, linoleum, rubber in domestic, industrial and sports applications, textiles and cork
- porcelain tiles, ceramic tiles, klinker and cotto of all types and formats
- natural stone, recomposed materials, marble
- varnishes and paints

### Substrates:

- cement plasters and cement-lime mortar
- mineral screeds or screeds made with Keracem® Eco Pronto, Keracem® Eco Prontoplus, Rekord® Eco and Keracem® Eco as a binder or pre-mixed
- cement-based screeds
- prefabricated concrete or fresh concrete castings
- walls in concrete blocks or cellular concrete
- residual traces of cement-based adhesives
- substrates levelled with Keralevel® Eco or Keralevel® Eco LR

Flooring and walls, for internal and external use, in domestic, commercial and industrial applications, underfloor heating systems. Suitable for floors subject to concentrated loads, castors and wheels (EN 12529).

### Do not use

On high flexible substrates subject to thermal expansion, plasterboard, gypsum; on wet surfaces or substrates subject to moisture rising or which are in continuous contact with water.

\* ÉMISSION DANS L'AIR INTERIEUR Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions).

## INSTRUCTIONS FOR USE

### Preparation of substrates

In general, substrates must be free of dust, oil and grease, free from any moisture rising, with no loose, flaky or imperfectly anchored parts such as residues of cement, lime, paint coatings and adhesives, which must be completely removed. The substrate must be stable, non-deformable, without cracks and have already completed the curing period of hygrometric shrinkage.

**Low-absorption substrates:** smooth substrates with very low absorbency level or which are completely non-absorbent, such as ceramic tiles, marble floor tiles, epoxy and wall paints, residual traces of oxidised adhesives and smoothed concrete coatings which are compact and properly anchored, must be prepared by means of mechanical abrasion or by application of Keragrip Eco, the eco-friendly adhesion promoter, following the instructions for use and after having carried out thorough cleaning of the surface. Any substances used for surface treatment, such as wax or parting compounds, must be removed mechanically or using specific chemical products.

**High-absorbency substrates:** on substrates and plasters which are compact but very absorbent, first apply Primer A Eco to reduce and regulate the level of absorption. In the case of absorbent substrates with weak consistency, apply Keradur Eco. Respect the indicated waiting time before carrying out correction of the surface with a levelling product.

### Preparation

Prepare Keralevel® Eco Ultra in a clean container, first of all pouring in a quantity of water equal to approximately ¾ of that which will be required. Gradually add Keralevel® Eco Ultra to the container, mixing the paste with a low-rev (≈ 400/min.) helicoidal agitator. Add more water until the desired consistency is obtained. The mixture must be of smooth consistency and without any lumps. For best results, and to mix larger quantities of levelling product, a stirring device with vertical blades and slow rotation is recommended. Specific polymers with high-dispersion properties ensure that Keralevel® Eco Ultra is immediately ready for use. The amount of water to be added, indicated on the packaging, is an approximate guide. It is possible to obtain mixtures with consistency of variable thixotropy according to the application to be made. Adding extra water does not improve the workability of the product, and may cause shrinkage in the plastic phase of drying and result in less effective final performance with a reduction in surface hardness, compressive strength and adhesion to the substrate.

### Application

Apply a first layer of the product to the suitably prepared and damped substrate using a smooth spreader. Press down hard to ensure adhesion and to force the air out of the pores, after that, the thickness can be adjusted as required.

In the event of high thicknesses apply in more layers until the required thickness is obtained. For limited restorations it is possible to work in a single layer, thanks to the high thixotropic effect of the mixture. The appearance of the surface finish may vary depending on whether a smooth steel spreader or a sponge spreader has been used for application. For subsequent laying of ceramic tiles it is always advisable to obtain a roughened, porous surface.

### Cleaning

Residual traces of Keralevel® Eco Ultra can be removed from tools with water before the product hardens.

## SPECIAL NOTES

**Fine smoothing layers:** for very low thickness applications which fill the porosity of a substrate, mix one 25 kg bag of Keralevel Eco Ultra with ≈ 1.5 l of Keraplast Eco 337 and ≈ 3.5 l of water.

**Deformable substrates:** if substrates are liable to movement, apply the Kerakoll® eco-friendly adhesion promoter suitable for the type of substrate, following the instructions for use. Attach an anti-alkali 4x5 mm size mesh and mix Keralevel® Eco Ultra with ≈ 2.5 l of Keraplast Eco 337 latex and ≈ 2.5 l of water.

**Gypsum-base plasters:** must be dry and prepared with the Primer A Eco eco-friendly, water-based surface insulation, following the instructions for use.

**Anhydrite screeds:** must be dry and sanded as specified in the manufacturer's instructions, then prepared with water-based, eco-friendly surface isolation Primer A Eco, following the instructions for use.

**Laying hardwood floors:** for subsequent laying of hardwood floors, create a smooth finish with thickness ≥ 3 mm.

**Floors with points of concentrated load:** in the case of flooring which has to bear concentrated loads and withstand the strain of furniture fitted with castors, apply a coat of Keralevel® Eco Ultra ≥ 1 mm (EN 12529).

## ABSTRACT

*Certified, high-performance correction of substrate from 1 to 20 mm thickness must be carried out using an extra-rapid setting, high thickness, eco-friendly mineral levelling product, such as Keralevel® Eco Ultra by Kerakoll Spa, compliant with EN 13813 class CT-C30-F7, GreenBuilding Rating® 3, suitable for subsequent laying of ceramic tiles, natural stone, hardwood floors and resilient materials ≈ 6 hrs. after application, at +23 °C 50% R.H. Apply the product using a smooth spreader on the previously prepared, clean and dimensionally stable substrate and finish with a rigid float. Average coverage: ≈ 1.9 kg/m<sup>2</sup> per mm of thickness created.*

## TECHNICAL DATA COMPLIANT WITH KERAKOLL QUALITY STANDARD

Appearance	pre-mixed	
Apparent volumetric mass	≈ 1.2 kg/dm <sup>3</sup>	UEAtc/CSTB 2435
Mineralogical nature of inert material	silicate - crystalline	
Grading	≈ 0 – 300 µm	UNI 10111
Shelf life	≈ 6 months in the original packaging in dry environment	
Pack	25 kg bags	
Mixing water	≈ 5 l / 1 x 25 kg bag	
Specific weight of the mixture	≈ 2.32 kg/dm <sup>3</sup>	UNI 7121
Pot life	≥ 20 min.	
Temperature range for application	from +5 °C to +30 °C	
Maximum thickness	up to 20 mm	
Foot traffic	≈ 3 hrs	
Waiting time before laying	≈ 2 hrs with a 5 mm thickness - ≈ 6 hrs with a 20 mm thickness	
Coverage	≈ 1.9 kg/m <sup>2</sup> per mm of thickness	

Values taken at +20 °C, 65% R.H. and no ventilation. Data may vary depending on specific conditions at the building site, i.e. temperature, ventilation and absorbency level of the substrate.

## PERFORMANCE

### VOC INDOOR AIR QUALITY (IAQ) - VOLATILE ORGANIC COMPOUND EMISSIONS

Conformity	EC 1 plus GEV-Emicode	GEV certified 964/11.01.02
<b>HIGH-TECH</b>		
Adhesion to concrete after 28 days	≥ 2.5 N/mm <sup>2</sup>	EN 13892-8
Resistance to:		
- compressive strength after 3 hrs	≥ 10 N/mm <sup>2</sup>	EN 13892-2
- compressive strength after 28 days	≥ 30 N/mm <sup>2</sup>	EN 13892-2
- flexural after 28 days	≥ 8 N/mm <sup>2</sup>	EN 13892-2
- strain parallel to the laying surface	≥ 3.5 N/mm <sup>2</sup>	UNI 10827
- abrasion after 28 days	≤ 200 mm <sup>3</sup>	EN 12808-2
Surface hardness after 28 days	≥ 65 N/mm <sup>2</sup>	EN 13892-6
Conformity	CT – C30 – F7	EN 13813

Values taken at +20 °C, 65% R.H. and no ventilation. Data may vary depending on specific conditions at the building site.

## WARNING

- **Product for professional use**
- abide by any standards and national regulations
- do not use Keralevel® Eco Ultra for levelling purposes or for the correction of substrate irregularities greater than 20 mm
- do not add other binders or additives to the mixture
- low temperatures and high relative humidity lengthen drying times
- an excessive quantity of water will reduce strength and the drying time
- before laying hardwood floors and resilient materials, check residual moisture with a calcium carbide hygrometer
- protect from direct sunlight and air currents during the drying phase
- respect the elastic joints present in the substrate
- if necessary, ask for the safety data sheet
- for any other issues, contact the Kerakoll Worldwide Global Service +39 0536 811 516 - [globalservice@kerakoll.com](mailto:globalservice@kerakoll.com)

The Rating classifications refer to the GreenBuilding Rating® Manual 2013. This information was last updated in November 2019 (ref. GBR Data Report - 12.19); please note that additions and/or amendments may be made over time by KERAKOLL SpA, for the latest version, see [www.kerakoll.com](http://www.kerakoll.com). KERAKOLL SpA shall therefore be liable for the validity, accuracy and updating of information provided only when taken directly from its institutional website. The technical data sheet given here is based on our technical and practical knowledge. As it is not possible for us to directly check the conditions in your building yards and the execution of the work, this information represents general indications that do not bind Kerakoll in any way. Therefore, it is advisable to perform a preliminary test to verify the suitability of the product for your purposes.



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