

Fugalite

Eco-friendly, stain proof and waterproof, smooth application, easy-to-clean vitrified epoxy grout and adhesive, for joints between 0 to 10 mm, guarantees long-lasting performance in tile joints.

Fugalite is a liquid ceramic for the smooth, unbroken grouting of all ceramic and glass mosaic coverings. Available in 3 colour collections giving a total of 28 different colours and allowing unlimited creative potential and original combinations as well as a striking finish.



1. Internal floors and walls
2. Suitable for vitrified tiles, ceramics, large formats, low thickness slabs and glass mosaic
3. Vitrified, guarantees the lasting performance of ceramics and a totally even colour
4. Vitrified, ideal to bond and grout glass mosaic
5. Vitrified, complete colour uniformity
6. Vitrified, impermeable to water, stains and dirt
7. Vitrified, prevents the development of mould and bacteria
8. Complies with HACCP/EC 852/2004 requirements for food hygiene

Rating 1

- × Regional Mineral $\geq 30\%$
- × VOC Very Low Emission
- × Solvent ≤ 5 g/kg
- × Low Ecological Impact
- ✓ Health Care



Areas of application

→ Use

Water-resistant grouting of joints with high chemical and mechanical resistance and a high level of hardness; bonding of glass mosaic.

Materials to be grouted:

- vitrified tiles, low thickness slabs, ceramic tiles, klinker, cotto, glass and ceramic mosaic, of all types and formats
- recomposed materials

Flooring and walls in indoor, swimming pools, domestic and commercial applications, subject to permanent or occasional contact with chemical substances, in environments subject to heavy traffic, heated floors, also in areas subject to thermal shock and freezing.

Do not use in industrial applications, on porous flooring for which more specific or alternative chemical resistances are required compared with those listed in the chemical resistances table, to grout elastic expansion or fractionising joints, in thermal water baths and fountains, on surfaces that are not completely dry and subject to continuous moisture rising

Instructions for use

→ Preparation of substrates

- As a grout: before grouting joints, check that tiles have been fixed correctly and are anchored perfectly to the surface. Surfaces must be perfectly dry. Grout joints in accordance with the recommended waiting time indicated on the relative data sheet for the adhesive used. For mortar surfaces, wait at least 7 – 14 days depending on screed thickness, ambient weather conditions and on the level of absorption of the covering and the surface. Any water or moisture rising can cause vapour pressure to accumulate, which may in turn loosen the tiles on account of the complete non-absorbency of the grout or of the tiles themselves. Joints must be free from any excess adhesive, even if already hardened. Furthermore they must be of an even depth for the whole width of the tile covering, thereby ensuring maximum chemical resistance. Any dust and loose debris must be removed from joints by carefully cleaning them with vacuum cleaner. The surface of the covering to be grouted must be dry and free from dust or site dirt; any residual protective coatings must first be removed using specific products.
- Before grouting joints, check the cleanability of the tile covering, as porous or highly micro-porous surfaces may cause cleaning difficult. It is advisable to perform a preliminary test on tiles not to be laid or in a small, concealed area. In these cases we recommend treating the covering with specific protective products, being careful to avoid applying them to the joints.

- As an adhesive: substrates must be compact and solid, free of dust, oil and grease, dry and free from moisture rising, with no loose debris or flaky parts such as residues of cement, lime and paint coatings, which must be completely removed. The surface must be stable, without cracks and have already completed the curing period of hygrometric shrinkage. Uneven areas must be corrected with suitable smoothing and finishing products. On screeds and plasters which are highly absorbent and have dusty, flaky surfaces, it is advisable to apply one or more coats of Primer A Eco water-based, eco-friendly surface isolation primer, following the instructions provided, in order to reduce the water absorption and improve spreadability of the adhesive.

→ Preparation

Fugalite is prepared by mixing together parts A and B from the bottom upwards, using a low-rev ($\approx 400/\text{min.}$) helicoidal agitator, respecting the preset ratio of 2.82 : 0.18 of the packs. Pour part B into the bucket containing part A, being careful to mix the two parts uniformly until a smooth, even coloured mixture is obtained. In any case, mix only enough grout that can be used in full within 45 min. at +23 °C, 50% R.H. Fugalite product buckets must be stored at a temperature of approx. +20 °C for at least 2-3 days before use. Higher temperatures make the mixture too fluid and shorten hardening times, while lower temperatures make the mixture harder to spread and slow down setting times. At temperatures of less than +5 °C, the product will no longer set.

Instructions for use

→ Application as grout: Fugalite must be applied evenly on the tile covering with a hard rubber trowel. Grout material has to be completely filled between entire joint areas, the application has to be done diagonally with respect to the joints. If grouting is to be on joints only, it is recommended that a test be carried out in advance before laying to ensure the surface can be properly cleaned. Remove most of the excess grout immediately using the trowel, leaving only a thin film on the tile. The working area should be covered and protected from sun light during the application of Fugalite in open areas like swimming pools. Keep the cover for a minimum period of 7 days to ensure adequate curing of the resin. Swimming pools can be filled up after a minimum period of 10 days after grouting.

→ Cleaning as grout: begin cleaning the tilework when the grout is still fresh. On completion, clean up the surface using a thick, large-sized sponge, preferably made of cellulose, damped in clean water to avoid removing grout from the joints. Use circular movements to soften the film of grout on the tiles and finish cleaning the joint surface. Specific high-dispersion polymers ensure all grout residues are removed using only a small amount of water. The use of an excessive amount of water when cleaning would impair the final chemical resistances. It is important to rinse frequently and make sure clean water is used at all times, using appropriate trays and grills with cleaning rollers (wash-boy).

If necessary, replace the sponge or felt cleaning pad when saturated with grout. Final cleaning should be done, by sponge applied in a diagonal directions to avoid material coming out from the joints. Wipe the cleaned surface again with a dry cloth to make sure it is completely clean and there are no streaks of resin remaining. Once the grout has dried, any streaks can be removed using Fuga-Soap Eco, to be diluted in accordance with the working time and the amount of grout to be removed. Do not walk on floors that are still damp as dirt could still stick to them.

→ Application as an adhesive: Fugalite can be applied with a suitable toothed trowel, to be chosen according to the size and type of mosaic. Using the smooth part of the trowel, apply a fine layer of product, pressing down onto the surface in order to ensure maximum adhesion, after which the thickness can be adjusted as required by tilting the trowel at an angle. Apply the adhesive to a surface area that will allow fixing of the covering within the open time indicated. Press down the pieces of mosaic using a rubber coated trowel to allow for maximum coverage of the surface.

Cleaning

Residual traces of grout can be removed from tools with water before the product has hardened.

Special notes

→ Adding Fuga-Wash Eco to the cleaning water gives a better detergent action on coating materials, keeps the sponge cleaner, improves

the surface finish of grouting and cleans effectively without the need for rinsing.

Certificates and marks



Abstract

High chemical and mechanical resistance grouting of ceramic and vitrified tiles and glass mosaic using a certified, eco-friendly, high-slide, easy-to-clean, vitrified grout that is bacteriostatic and fungistatic, water and stain proof with a high level of chemical and mechanical resistance and GreenBuilding Rating 1, such as Fugalite by Kerakoll India. Joints must be dry and free from traces of adhesive and loose debris. Use a trowel or hard rubber float to apply the grout and suitable sponges and clean water to clean joints on completion. Joints of ____ mm width and tiles ____ x ____ cm in size will give an average coverage of approx. ____ kg/m². Existing elastic expansion and fractionizing joints must be respected.

Technical Data compliant with Kerakoll Quality Standard

Appearance	part A coloured paste / part B straw-coloured liquid
Specific weight	part A $\approx 1.77 \text{ kg/dm}^3$ / part B $\approx 1.01 \text{ kg/dm}^3$ UEAtc
Viscosity	$\approx 100000 \text{ mPa} \cdot \text{s}$, rotor 93 RPM 10 Brookfield method
Mineralogical nature of inert material	silicate - crystalline (part A)
Chemical nature	epoxy resin (part A) / polyamines (part B)
Grading	$\approx 0 - 250 \mu\text{m}$
Shelf life	≈ 24 months from production in the original sealed packaging
Warning	protect from frost, avoid direct exposure to sunlight and sources of heat
Pack	monopack part A 2.82 kg / part B 0.18 kg
Mixing ratio	part A : part B = 2.82 : 0.18 part A : part B = 0.94 : 0.06
Specific weight of the mixture	$\approx 1.43 \text{ kg/dm}^3$
Pot life at +23 °C	≥ 45 min.
Temperature range for application	from +5 °C to +30 °C
Joint width	from 0 to 10 mm
Foot traffic	≈ 24 hrs
Grouting after laying:	
- with Fugalite on coverings	immediate
- with Fugalite on floors	as soon as foot traffic is allowed
- with adhesive	see characteristics of adhesive
- mortar	$\approx 7 - 14$ days
Interval before normal use	≈ 3 days (mechanical resistance) / ≈ 7 days (chemical resist.)
Coverage:	
- as an adhesive	$\approx 2 - 4 \text{ kg/m}^2$
- as a grout	see Coverage table

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the building site, i.e. temperature, ventilation and absorbency level of the substrate and of the materials laid.

Coverage table						
	Format	Thickness	grammes/m ² joint width			
			1 mm	2 mm	5 mm	10 mm
Mosaic	25x25 mm	3 mm	≈ 395	≈ 790	≈ 1975	≈ 3950
	50x50 mm	4 mm	≈ 270	≈ 540	≈ 1350	≈ 2700
Natural stones, ceramic tiles and vitrified tiles	100x100 mm	6 mm	≈ 205	≈ 410	≈ 1025	≈ 2050
	100x150 mm	6 mm	≈ 170	≈ 340	≈ 850	≈ 1700
	200x100 mm	6 mm	≈ 155	≈ 310	≈ 775	≈ 1550
	300x300 mm	7 mm	≈ 80	≈ 160	≈ 400	≈ 800
	300x450 mm	9 mm	≈ 85	≈ 170	≈ 425	≈ 850
	300x600 mm	9 mm	≈ 80	≈ 160	≈ 400	≈ 800
	600x600 mm	10 mm	≈ 60	≈ 120	≈ 300	≈ 600
	1000x1000 mm	12 mm	≈ 40	≈ 80	≈ 200	≈ 400
	1200x600 mm	16 mm	≈ 70	≈ 140	≈ 350	≈ 700
	1200x2400 mm	16 mm	≈ 35	≈ 70	≈ 175	≈ 350
	1800x900 mm	25 mm	≈ 70	≈ 140	≈ 350	≈ 700
	1800x1200 mm	25 mm	≈ 60	≈ 120	≈ 300	≈ 600

Performance		
HIGH-TECH		
Static modulus of elasticity	≈ 410 N/mm ²	ISO 178
Resistance to abrasion	≈ 174 mm ³	EN 12808-2
Water absorption after 240 min.	≈ 0.04 g	EN 12808-5
Working temperature	from -40 °C to +80 °C	
Colour fastness according to UNI EN ISO 105-A05	see table	
Resistance to fungal contamination	class F+	CSTB 2011-002
Resistance to bacterial contamination	class B+	CSTB 2010-083
Porcelain tiles/concrete tensile strength	≥ 2.5 N/mm ²	EN 1348
Initial shear strength	≥ 4 N/mm ²	EN 12003
Shear strength after water immersion	≥ 3 N/mm ²	EN 12003
Open time: tensile adhesion	≥ 1.5 N/mm ²	EN 1346
Resistance to iodine stains	class 4	ISO 10545-14
Resistance to olive oil stains	class 5	ISO 10545-14
Resistance to chromium stains	class 3	ISO 10545-14

Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the site.

Chemical resistance (EN 12808-1)			
Acids	Concentration	Permanent contact	Occasional contact
Acetic	2,5%	•	•••
	5%	•	••
	10%	•	•
Hydrochloric	37%	••	•••
Citric	10%	•••	•••
Formic	2,5%	•	•
	10%	•	•
Phosphoric	50%	•••	•••
	75%	•	••

Legend

- excellent
- good
- poor

Values taken at: - ambient +23 °C / 50% R.H. - chemical aggressive agent +23 °C

Chemical resistance (EN 12808-1)			
Acids	Concentration	Permanent contact	Occasional contact
Lactic	2.50%	••	•••
	5%	•	••
	10%	•	•
Nitric	25%	••	••
	50%	•	•
Oleic	100%	•	•
Sulphuric	50%	•••	•••
	100%	•	•
Tannic	10%	••	•••
Tartaric	10%	••	•••
Foodstuffs		Main foodstuffs (temporary contact)	
Vinegar			••
Citrus fruits			••
Ethyl alcohol			••
Beer			•••
Butter			•••
Coffee			•••
Casein			•••
Glucose			•••
Animal fat			•••
Fresh milk			••
Malt			•••
Margarine			•••
Olive oil			•••
Soya oil			•••
Pectin			•••
Tomato			••
Yoghurt			••
Sugar			•••

Legend

- excellent
- good
- poor

Values taken at: - ambient +23 °C / 50% R.H. - chemical aggressive agent +23 °C

Chemical resistance (EN 12808-1)			
Fuels and Oils		Permanent contact	Occasional contact
Petrol		•	•••
Diesel oil		••	•••
Coal tar oil		••	••
Mineral oil		•••	•••
Petroleum		••	•••
Mineral spirit		•	•••
Turpentine		•	•••
Alkalis and Salts	Concentration	Permanent contact	Occasional contact
Oxygenated water	10%	••	•••
	25%	•	•••
Ammonia	25%	•	•••
Calcium chloride	Saturated Sol.	•••	•••
Sodium chloride	Saturated Sol.	•••	•••
Sodium hypochlorite			
(Active chlorine)	1.5%	•	•••
	13%	•	•
Caustic soda	50%	•••	•••
Aluminium sulphate	Saturated Sol.	•••	•••
Potassium hydroxide	50%	•••	•••
Potassium permanganate	5%	••	•••
	10%	•	••
Solvents		Permanent contact	Occasional contact
Acetone		•	•
Ethyl alcohol		•	••
Benzol		•	••
Chloroform		•	•
Methylene chloride		•	•
Ethylene glycol		•••	•••
Perchloroethylene		•	••
Carbon tetrachloride		•	••
Tetrahydrofuran		•	•

Legend

- excellent
- good
- poor

Values taken at: - ambient +23 °C / 50% R.H. - chemical aggressive agent +23 °C

Chemical resistance (EN 12808-1)

Solvents	Permanent contact	Occasional contact
Toluol	•	••
Trichloroethylene	•	•
Xylene	•	••

Legend	••• excellent
	•• good
	• poor

Values taken at: - ambient +23 °C / 50% R.H. - chemical aggressive agent +23 °C

Resistance to stains (iso 10545-14)

Staining agents	Time exposed to staining agent: 24 hours	Time exposed to staining agent: 30 min.
Red wine	5	5
Mineral oil	5	5
Tomato ketchup	2	5
Mascara	3	5
Coffee	2	5
Hair dye	1	2

Legend

- 5 can be cleaned under a running hot tap while gently rubbing with a sponge
- 4 can be cleaned with a mild detergent while gently rubbing with a sponge
- 3 can be cleaned with a basic detergent while vigorously rubbing with a sponge
- 2 to clean, treat first with a solvent or aggressive acid or basic solution, then vigorously rub with a sponge
- 1 cannot be cleaned by any of the aforementioned methods

Fugalite colour chart		Colour Fastness* GSc (Daylight) EN ISO 105-A05 standard
	01 White	2.5
	02 Light Grey	3
	03 Pearl Grey	3
	04 Iron Grey	4
	05 Anthracite	3.5
	06 Black	2
	07 Jasmin	3.5
	08 Bahama Beige	3
	09 Caramel	4.5
	10 Terracotta	3.5
Classic	11 Brown	4.5
	12 Walnut	4
	51 Silver	2.5
	50 Pergamon	2.5
	46 Ivory	3.5
	45 Limestone	4
	52 Dove Grey	4
Design	44 Cement Grey	3.5
	48 Coffee	2
	38 Husky	2
	47 Mediterranean	2
	15 Ocean	2
	41 Eucalyptus	2
	49 Moss	2
	20 Magnolia	2.5
	27 Sunset	3
Colors	21 Red	4.5
	23 Yellow	1

Legend

- from 5 to 4 high colour fastness; for internal and external use
- from 3.5 to 3 good colour fastness; for internal and external use
- from 2.5 to 1 limited colour fastness; for internal use

The shades shown are intended as an indication only.

Warning

- Product for professional use
 - abide by any standards and national regulations
 - use at temperatures between +5 °C and +30 °C
 - use packs which have been stored for 2 – 3 days before use at +20 °C
 - respect the mixing ratio of 2.82 : 0.18. For partial mixing, weigh the two parts precisely
 - workability times may vary considerably, depending on ambient conditions and the temperature of the tiles
- do not walk on floors that are still damp as dirt could still stick to them
 - do not fix on surfaces subject to moisture rising or which are not completely dry
 - if necessary, ask for the safety data sheet
 - for any other issues, contact Kerakoll Customer Care +91-22-2839 5593 / 1800 102 4957 - info@kerakollindia.com

The Rating classifications refer to the GreenBuilding Rating Manual 2012. This information was last updated in January 2023 (ref. GBR Data Report – 01.23); please note that additions and/or amendments may be made over time by KERAKOLL SpA; for the latest version, see www.kerakoll.com. KERAKOLL SpA shall therefore be liable for the validity, accuracy and updating of information provided only when taken directly from its institutional website. The technical data sheet given here is based on our technical and practical knowledge. As it is not possible for us to directly check the conditions in your building yards and the execution of the work, this information represents general indications that do not bind Kerakoll in any way. Therefore, it is advisable to perform a preliminary test to verify the suitability of the product for your purposes.