

# Biotile

Adhesive for fixing ceramic tiles indoor and outdoor areas.



1. Walls and floors
2. Adjustable
3. Thicknesses up to 10 mm
4. No sag
5. Prolonged workability
6. Very low VOC

## Rating 4



- ✓ Regional Mineral  $\geq 60\%$
- × Recycled Mineral  $\geq 30\%$
- ✓  $\text{CO}_2 \leq 250 \text{ g/kg}$
- ✓ VOC Very Low Emission
- ✓ Recyclable

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## Areas of application

### → Intended use:

#### Surfaces:

- Cement-based screeds and mortars
- Cement-based plasters/renders
- Concrete
- Screeds produced with biocem
- Cement-based self-levelling products
- Mortar modified with Aquastop P6

#### Materials:

- Ceramic tiles
- Terracotta
- Ceramic mosaic
- Red clay wire cut bricks

### Uses:

- Floors and walls
- For internal use - external
- Domestic applications
- Commercial applications
- Street furniture

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## Instructions for use

### → Preparation of the surface

All surfaces must be dimensionally stable according to IS 1443-2018, level, cured, undamaged, compact, rigid, resistant, dry and free from any debonding agents and from damp rising.

It is good practice to dampen highly absorbent concrete surfaces or apply a coat of Primer A Eco.

### → Adhesive preparation

Mixing water  $\approx$  6.5 – 7.25 litres of clean water per bag.

### → Application

To guarantee maximum adhesion it is necessary to apply a sufficient layer of adhesive.

Large, rectangular sizes with sides  $>$  30 cm may require adhesive to be applied directly on the back surface of the tile.

Check samples to make sure the adhesive has been transferred to the back of the material.

Create elastic expansion joints:

- $\approx$  10 m<sup>2</sup> in external applications,
  - $\approx$  25 m<sup>2</sup> in internal applications,
  - every 8 metres in long, narrow applications.
- Respect all structural, fractionizing, and perimeter joints present in the surfaces.

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## Special notes

→ **Materials and special surfaces**

**Marble, Natural Stones and Recomposed**  
Materials that are subject to deformation or staining due to water absorption require a reactive adhesive.

Marble, natural stones and recomposed materials in general may have characteristics that vary even with reference to materials of the same chemical and physical nature. For this reason it is essential you consult Kerakoll India Helpline to request specific indications or to carry out a test on a sample of the material. Check for the presence of any really consistent traces of rock dust created during cutting, and remove them if found.

→ **Do not use**

On timber, metal, plastic or resilient materials, deformable substrates or subject to vibrations.

On substrates subject to vibrations.

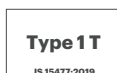
On plasterboard and fibre-cement slabs.

On non-cured screeds, plaster/renders or concrete.

On plasterboard and fibre-cement slabs without priming.

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## Certificates and marks



**Technical Data compliant with Kerakoll Quality Standard**

Shelf life	≈ 12 months in the original packaging. Protect from humidity	
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Pack	25 kg	
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Adhesive thickness	up to 10 mm	
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Temperature of the air, substrates and materials	from +5 °C to +35 °C	
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**Pot life:**

- +23 °C	≈ 8 hrs	
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- +35 °C	≈ 7 hrs	
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**Open time (BIII tile):**

- +23 °C	≥ 30 min.	EN 14411
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- +35 °C	≥ 15 min.	EN 14411
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**Correction time (BIII tile):**

- +23 °C	≥ 35 min.	EN 14411
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**Foot traffic/grouting of joints (BIa tile):**

- +23 °C	≈ 36 hrs	EN 14411
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- +35 °C	≈ 24 hrs	EN 14411
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**Grouting in walls:**

- +23 °C	≈ 24 hrs	EN 14411
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- +35 °C	≈ 18 hrs	EN 14411
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**Ready for use at +23 °C / +35 °C (BIa tile):**

- light foot traffic	≈ 4 - 2 days	EN 14411
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- heavy traffic	≈ 6 - 3 days	EN 14411
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Coverage	≈ 1.2 kg/m <sup>2</sup> per mm of thickness	
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Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the site, i.e. temperature, ventilation and absorbency level of the substrate and of the materials fixed.

**Performance****VOC Indoor Air Quality (IAQ) - Volatile organic compound emissions**

Conformity	EC 1 plus GEV-Emicode	GEV Certified 5727/11.01.02
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**HIGH-TECH**

Tensile adhesion (concrete/porcelain tiles) after 28 days	$\geq 1 \text{ N/mm}^2$	EN 12004-2
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**Durability test:**

- adhesion after heat ageing	$\geq 0,5 \text{ N/mm}^2$	EN 12004-2
- adhesion after water immersion	$\geq 0,5 \text{ N/mm}^2$	EN 12004-2
- adhesion after freeze-thaw cycles	$\geq 0,5 \text{ N/mm}^2$	EN 12004-2

Working temperature	from -30 °C to +80 °C
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Values taken at +23 °C, 50% R.H. and no ventilation. Data may vary depending on specific conditions at the site.

## Warning

- Product for professional use
- abide by any standards and national regulations
- do not use the adhesive to correct surface irregularities greater than 10 mm
- protect from direct rainfall for at least 24 hrs
- the temperature, ventilation and absorption of the surface and covering materials to be fixed may cause variations in the adhesive workability and setting times
- use the right size of toothed trowel for the format of the tile or slab
- guarantee a full-bed in all external laying operations
- if necessary, ask for the safety data sheet
- for any other issues, contact the Kerakoll India Helpline (Toll Free) 1800-200-6550 - [info@kerakollindia.com](mailto:info@kerakollindia.com)

The Rating classifications refer to the GreenBuilding Rating Manual 2012. This information was last updated in August 2022 (ref. GBR Data Report - 08.22); please note that additions and/or amendments may be made over time by KERAKOLL SpA; for the latest version, see [www.kerakoll.com](http://www.kerakoll.com). KERAKOLL SpA shall therefore be liable for the validity, accuracy and updating of information provided only when taken directly from its institutional website. The technical data sheet given here is based on our technical and practical knowledge. As it is not possible for us to directly check the conditions in your building yards and the execution of the work, this information represents general indications that do not bind Kerakoll in any way. Therefore, it is advisable to perform a preliminary test to verify the suitability of the product for your purposes.